



BRUNETTE MACHINERY

GRIZZLY MILL HOG

ROTOR LOCKING PIN



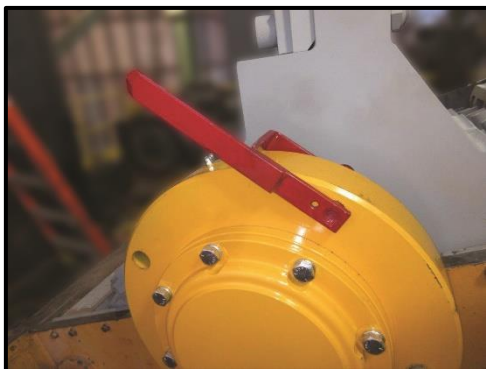


GRIZZLY MILL HOG — ROTOR LOCKING PIN

The red rotor lock pin is a vital safety item used for changing striker bars. The Grizzly Mill Hog rotor must be locked to prevent movement when servicing. Removing the striker bars creates an imbalance and could cause the rotor to turn unexpectedly. The lock pin has a handle with a spade point on one end — which is used to clean out or remove residual material in the locking holes. When not in use, the rotor lock should be placed in the storage tube for ease of access.

Instructions for installing rotor locking pin for striker changes or service

1. **Lock out** the Grizzly Mill Hog drive motors, infeed, and outfeed conveyors
2. Ensure that the rotor has come to a **complete stop**
3. Remove the upper box bearing bolts only - two (2) per side
4. Remove the clamping bolts, between the upper and lower box – one (1) per side
5. Start the hydraulic power unit (HPU) and activate the valve
6. Raise the upper box to the full, upright position
7. Install safety bar with lock bolt or pins
8. Shut down HPU and lockout
9. Install rotor lock pin in the rotor lock pin in the rotor locking hole and swing the rotor lock pin down. The rotor is held in place for the striker changeout.
10. Service the Grizzly Mill



Lock pin — **wrong position**



Lock pin — **correct position**



Contact Brunette Machinery for Parts, Service, and Training

Brunette Machinery service technicians are available to support your maintenance team for training, major repairs, and/or bearing replacements. Contact us at the numbers below.

PARTS

- We deliver excellence
- Consumables in inventory
- On time delivery
- Quality OEM parts
- Service 24/7

Service

Our on-site service visit provides:

- Factory-trained OEM Technicians
- Complete Machine Inspections
- Detailed Follow-up Reports
- Preventative Maintenance Recommendations

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CBI Grizzly Mill



Veneer Chipper



Drop Feed Chipper



Sawmill Chipper



Reclaimer



BioSizer®